



CASTELLI
Servizio Corse 



SERVIZIO CORSE

2013 CATALOG

TABLE OF CONTENTS

| | |
|-----------------------|----|
| SPEEDSUITS | 6 |
| BIBSHORTS | 12 |
| JERSEYS | 20 |
| PROTECTION | 28 |
| ACCESSORIES | 32 |
| CYCLOCROSS | 38 |
| TRIATHLON | 44 |
| RACE DAY CASUAL | 50 |
| TECHNOLOGY | 54 |
| DESIGN YOUR OWN | 60 |

SERVIZIO CORSE COLLECTION

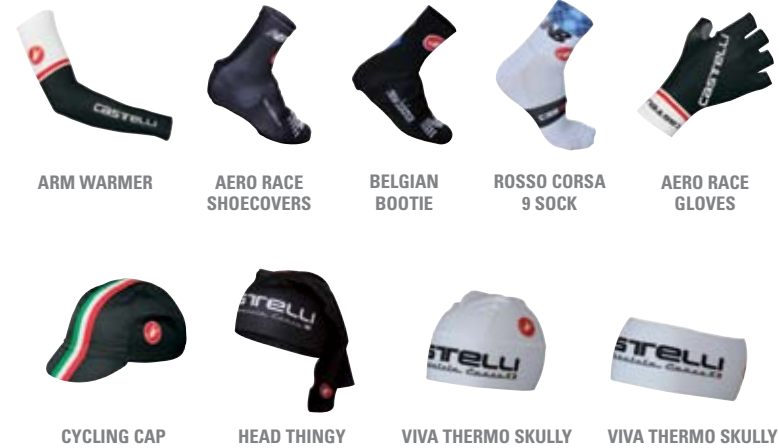
ROAD & CX SPEEDSUITS



PROTECTION



ACCESSORIES



RACE DAY CASUAL



BIBSHORTS & BIBTIGHT



WINTER INSULATION



TRIATHLON FREE COLLECTION



JERSEYS



TRIATHLON BODY PAINT COLLECTION





SPEEDSUITS



SANREMO SPEEDSUIT

Castelli's patented road racing speedsuit.
 Body Paint lower portion combined with Aero Race upper.
 Long zip with overlapping front opening.
 3 Rear pockets with limited-stretch back to keep pockets in place.
 Progetto X² Air seat pad for maximum comfort.
 Possibly the fastest bit of kit ever invented for road racing.

SIZES: XS-3XL



ROSSO CORSA BODYPaint PROGETTO X²



BODYPAIN SPEEDSUIT LONG SLEEVE 43 073

Constructed from two pieces of Power Stretch Lycra® fabric to eliminate as many seams as possible.
 Cut very short in the front so that when you're in the riding position the suit lays perfectly flat on the front.
 Body Paint Short for aerodynamic comfort.
 Center front invisible zipper.
 GIRO® leg grippers integrated into Lycra® fabric to create smooth airflow transition from skin to fabric.
 Longer legs than the shorts for smoother air flow around the legs.
 Aerodynamic flap to cover your race number.
 Long-sleeves with thumb loop to fit under aero race gloves.
 Progetto X² Air seat pad for maximum comfort.

SIZES: **XXS-3XL** WEIGHT: **291g** (SIZE L)

ROSSO CORSA **PROGETTO X²**



CYCLOCROSS SPEEDSUIT 43 075

Thermoflex fleece fabric on upper part.
 Single-piece construction of the shorts with Action 290 fabric for stretch and durability.
 Full-length YKK® Vislon zipper with a large pull tab that can be easily grabbed with muddy gloves.
 ¾-length sleeves will take off the chill.
 Nervato fabric insert under arms allows for temperature regulation and shoulder room for off-the-bike flexibility.
 Higher neck provides extra warmth.
 GIRO® single-layer sublimation -printed leg ending.
 KISS® seat pad is moved back further, to keep it from catching on your saddle when remounting.

SIZES: **XXS-3XL** WEIGHT: **315g** (SIZE L)

ROSSO CORSA **KISS®**





BIBSHORTS



BODYPAIN 2.0 BIBSHORT 43 070

Body Paint engineered knit fabric integrates most components into a single piece of seamless fabric. Variable knit structure in Body Paint 2.0 For improved aerodynamics and moisture management. Our most comfortable and aerodynamic short. Mesh back for breathability with radio pocket. Sublimation-printed leg band. Progetto X² Air seat pad for famous X² comfort and improved air flow.

SIZES: **XXS-3XL** WEIGHT: **167g** (SIZE L)



MESH BACK

BODYPAIN SEAMLESS TECHNOLOGY

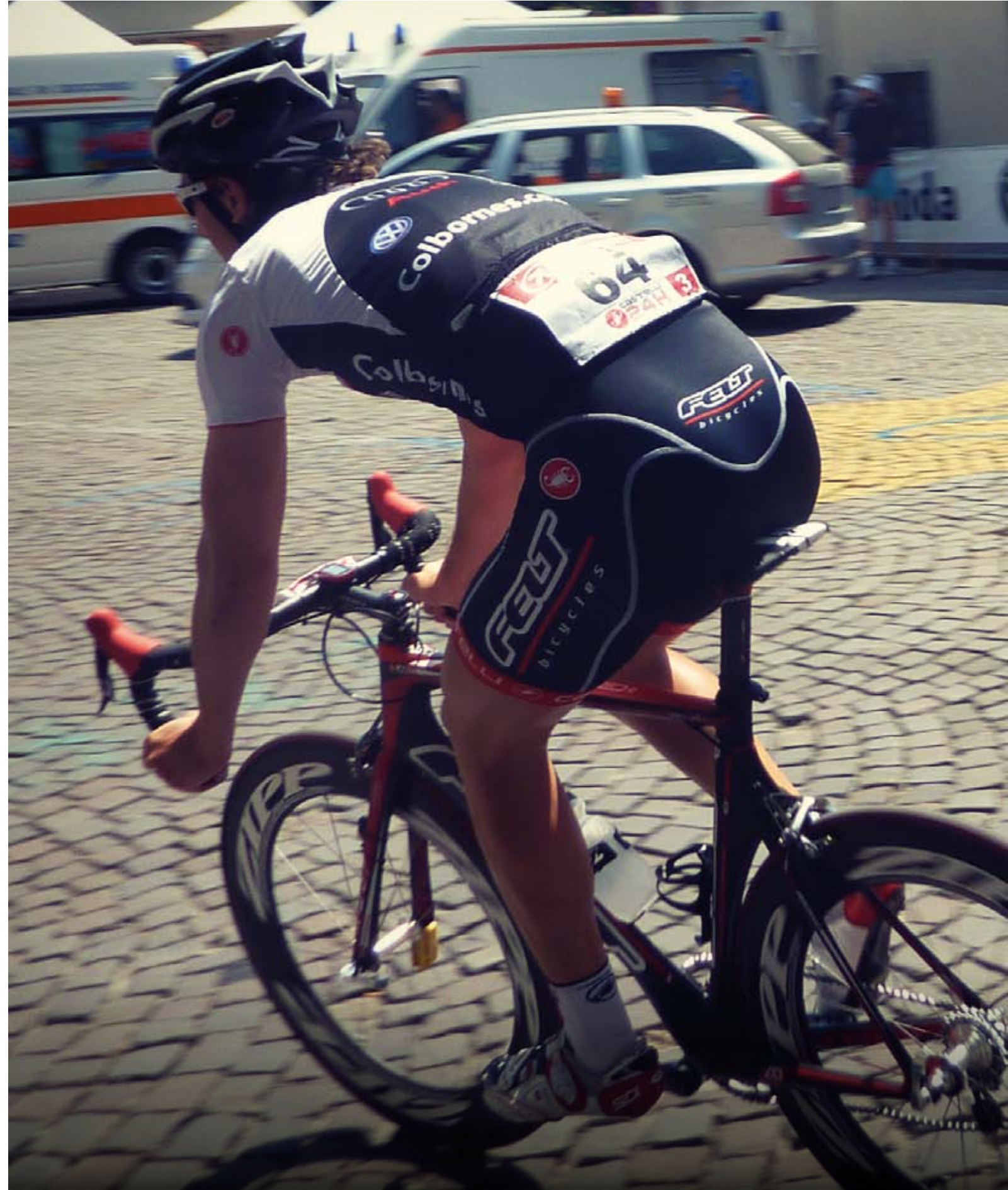
SUBLIMATION PRINTED LEG BAND

FREE BIBSHORT 43 020

As in racing, results like that come from years of hard work and preparation. This short debuted in 2007 but benefits from years of constant refinement, including 5 years of Pro racing testing, as we try new ways to make it better. Famous Free bib keeps your chest free to avoid overheating. Action™ micro fabric in the saddle contact area provides durability. Energia™ micro fabric front, sides and back provides outstanding stretch and return. Flat-seam construction throughout short. GIRO® single-layer sublimation-printed leg ending. Progetto X² Air seat pad for famous X² comfort and improved air flow.

SIZES: XXS-3XL WEIGHT: 195g (SIZE L)

ROSSO CORSA **PROGETTO X²**



WOMEN FREE BIBSHORT 43 051

Famous Free bib keeps your chest free to avoid overheating.
Action™ micro fabric in the saddle contact area provides durability.
Shield™ micro fabric front, sides and back provides outstanding stretch and return.
Flat -seam construction throughout short.
Giro³ single-layer sublimation-printed leg ending.
Progetto X² Air seat pad for famous X² comfort and improved air flow.

SIZES: XXS-3XL

ROSSO CORSA **PROGETTO X²**



TEAM BIBSHORT 43 071

Affinity Lycra® fabric provides outstanding stretch and rebound.
GIRO³ single-layer sublimation-printed leg ending.
Mesh bib straps.
KISS³ seat pad for all-day comfort.

SIZES: XXS-3XL WEIGHT: 168g (SIZE L)

KISS³





JERSEYS



AERO RACE 4.0 JERSEY 43 090

The most aerodynamic racing jersey we've ever made. Saves approximately 12 watts at 40km/h compared to a normal race-fit jersey. Velocity fabric on front and shoulders with Prosecco treatment to keep you dry. Open mesh back and side panels for breathability. Nervato fabric at arm holes for improved aerodynamics. 35 CM YKK® camlock zipper. Silicone gripper elastic at waist. GIRO® arm elastic for flat, aero fit.

SIZES: **XXS-3XL** WEIGHT: **129g** (SIZE L)



CLIMBER'S JERSEY 43 068

The Climber's Jersey has been designed for the hardest, hottest and most demanding rides. Open lightweight mesh fabric construction is extremely breathable and soft on the skin. Full-length YKK Vislon® zipper. Aero Race fit. Three rear pockets.

SIZES: **XXS-3XL** WEIGHT: **82g** (SIZE L)



WOMAN TEAM JERSEY 43 067

Prosecco-Strada fabric for breathability and comfort.
Specific women's fit.
Mesh side panels.
Full-length YKK® Vislon® zipper.
Inset sleeves for perfect anatomic fit.
Silicone gripper elastic at waist to keep the jersey stay put.
Three rear pockets.

SIZES: **XXS-2XL** WEIGHT: **121g** (SIZE S)

PROSECCO



TEAM JERSEY 43 066

Prosecco Strada fabric for breathability and comfort.
Mesh side panels.
Full-length YKK® Vislon® zipper.
Inset sleeves for perfect anatomic fit.
Silicone gripper elastic at waist to keep the jersey stay put.
Three rear pockets.

SIZES: **XXS-3XL** WEIGHT: **147g** (SIZE L)

PROSECCO

THERMAL LONG-SLEEVE JERSEY FZ 43 092

Warmer fabric for excellent warmth and wicking.
Extended length sleeve for comfort when riding.
Elastic waistband to avoid jersey riding up.
Covered front zipper for maximum graphic application.
Three rear pockets.

SIZES: **XXS-3XL** WEIGHT: **223g** (SIZE L)





INSULATION



WINDSTOPPER® WINTER JACKET 43 093

Windstopper® Corsa fabric for full wind protection.
 Silicone gripper elastic at waist keeps jacket from riding up.
 Anatomic form-fit cut for cycling position.
 Full-length YKK Vislon® zipper.
 High collar for maximum protection.
 Three external rear pockets.
 Side panels in Thermoflex for extra breathability.

SIZES: **XXS-3XL** WEIGHT: **370g** (SIZE L)



WINDSTOPPER® VEST FZ 43 069

Windstopper® fabric on front and shoulders provides weightless wind protection.
 Velocity fabric on back for stretch and temperature regulation.
 Full-length YKK Vislon® zipper.
 Packable construction, weighs only 149 grams.

SIZES: **XXS-3XL** WEIGHT: **97g** (SIZE L)



FREE BIBSHORT 43 095

Famous Free bib keeps your chest free to avoid overheating.
 Soft fleecy Thermoflex fabric for warmth in cold conditions.
 Flat-seam construction throughout short.
 KISS³ seat pad for all-day comfort.

SIZES: **XXS-3XL** WEIGHT: **195g** (SIZE L)



FREE WINTER BIBTIGHT 43 094

Famous Free bib keeps your chest free to avoid overheating.
 Anatomic cut for a comfortable, performance fit.
 Thermoflex fabric provides excellent warmth and comfort.
 Double-layer Thermoflex fabric on knees for extra protection.
 Minimalist stretch mesh straps for improved ventilation and support.
 Minimum seams for maximum comfort.
 Silicone leg grippers with ankle YKK® Camlock reflective zippers.
 KISS³ seat pad for all-day comfort.

SIZES: **XXS-3XL** WEIGHT: **311g** (SIZE L)





ACCESSORIES



AERO RACE GLOVES 43 045

Slip-on aerodynamic fit.
Printed Lycra® back.
Lightly padded synthetic palm.
Non-slip logos printed on palm.
Easy-off pull tab.
Minimum order quantity is 5pcs per size.

SIZES: XS-2XL



AERO RACE SHOE COVER 43 028

Aero shoe cover for TT or road racing.
Cut high to bottom of calf.
Aero mesh insert aids smooth air separation.
Silicone leg gripper.
Camlock zipper on back.
Cleat cutout.
Minimum order quantity is 10pcs.

SIZES: S-2XL



BELGIAN BOOTIE 43 030

100% polypropylene construction for increased durability and easy cleaning.
Cleat cutout.
Cut high to cover top of socks.
Minimum order quantity is 100pcs.

SIZE: 35/39-40/43-44/47



ROSSO CORSA 9 SOCK 43 029

Meryl® Skinlife antibacterial fibers.
High-density elastic mid-foot support band.
Flat-seam toe.
9 CM ankle cuff.
Minimum order quantity is 100pcs.

SIZE: 35/39 - 40/43 - 44/47



THERMOFLEX ARM WARMER 43 027

Maximum warmth, stretch and breathability with our technical Thermoflex fabric.
Anatomic cut for a close fit that doesn't constrict.
Silicone gripper elastic to hold the warmer in place.
Minimum order quantity is 10pcs.

SIZES: S-XL



CYCLING CAP 43 031

Screened cotton.
Eight-Panel Pro design.
Minimum order quantity is 150pcs.

SIZE: UNI



VIVA THERMO HEADBAND 43 078

Thermoflex is warm, soft and stretchy.
Raw cut edge lies flat and doesn't bunch under helmet.
Minimum order quantity is 10pcs.

SIZE: UNI



VIVA THERMO SKULLY 43 077

Thermoflex is warm, soft and stretchy.
Raw cut edge lies flat and doesn't bunch under helmet.
Minimum order quantity is 10pcs.

SIZE: UNI



HEAD TINGHY 43 076

Cozy, stretchy and moisture wicking Softflex fabric.
Multiple configurations give you a protective layer option.
Minimum order quantity is 10pcs.

SIZE: UNI



TRIATHLON



FREE TRI TOP 43 097

Hydrophobic treatment is fast in the swim and doesn't absorb water.
 Velocity mesh back gives wind tunnel proven speed on the bike.
 Micro clip hooks keep top locked down during swim and bike legs.
 YKK® Camlock front zipper.
 GIRO® arm and back elastic.
 Chafe-free underarm construction.

SIZES: XS-3XL



FREE TRI SHORT 43 098

Instadry speed fabric is fast in the swim and doesn't absorb water.
 Free construction for great anatomic fit.
 KISS TRI pad optimized for swim bike and run.
 Flatlock stitching.
 GIRO® gripper elastic.
 Drawcord waist.

SIZES: XS-3XL

ROSSO CORSA KISS TRI



FREE TRI DISTANCE SUIT 43 099

Hydrophobic instadry speed fabric is fast in the swim yet doesn't absorb water.
 Velocity mesh back is wind tunnel proven for maximum speed on the bike.
 GIRO® arm and leg elastic.
 Flatlock stitching.

SIZES: XS-3XL



FREE TRI OLYMPIC SUIT 43 100

Hydrophobic instadry speed fabric is fast in the swim yet doesn't absorb water.
 Velocity mesh back is wind tunnel proven for maximum speed on the bike.
 GIRO® arm and leg elastic.
 Flatlock stitching.

SIZES: XS-3XL





FREE TRI WOMEN TOP 43 101

Hydrophobic treatment is fast in the swim and doesn't absorb water.
 Velocity mesh back gives wind tunnel proven speed on the bike.
 Micro clip hooks keep top locked down during swim and bike legs.
 YKK® Camlock front zipper.
 GIRO³ arm and back elastic.
 Chafe-free underarm construction.

SIZES: XS-2XL



FREE TRI WOMEN SINGLET 43 102

Hydrophobic treatment is fast in the swim and doesn't absorb water.
 Velocity mesh back gives wind tunnel proven speed on the bike.
 Micro clip hooks keep top locked down during swim and bike legs.
 YKK® Camlock front zipper.
 GIRO³ arm elastic.
 Chafe-free underarm construction.

SIZES: XS-2XL



FREE TRI WOMEN SHORT 43 103

Instadry speed fabric is fast in the swim and doesn't absorb water.
 Free construction for great anatomic fit.
 KISS TRI pad optimized for swim bike and run.
 Flatlock stitching.
 GIRO³ gripper elastic.
 Drawcord waist.

SIZES: XS-2XL



FREE TRI WOMEN OLYMPIC SUIT 43 104

Hydrophobic instadry speed fabric is fast in the swim yet doesn't absorb water.
 Velocity mesh back is wind tunnel proven for maximum speed on the bike.
 GIRO³ arm and leg elastic.
 Flatlock stitching.

SIZES: XS-2XL





BODY PAINT TRI TOP 43 080

One-piece construction eliminates seams for less chafing.
2 Pockets with fairing flaps to eliminate drag in swim and bike legs.
Full-length YKK® zipper.

SIZES: **S-3XL** WEIGHT: **104 G** (Large)



BODY PAINT TRI SHORT 43 081

Single-piece construction eliminates seams.
Integrated gripper elastic for perfect comfort and support in swim, bike and run.
Internal pocket for gel, keys or whatever.
KISS TRI seat pad is optimized for aero-bar position on the bike, yet practically disappears during the swim and run.

SIZES: **S-3XL** WEIGHT: **62 G** (Large)



BODY PAINT TRI SUIT 43 082

Single-piece construction eliminates seams.
Integrated gripper elastic for perfect comfort and support in swim, bike and run.
Internal pocket for gel, keys or whatever.
KISS TRI seat pad is optimized for aero-bar position on the bike, yet practically disappears during the swim and run.

SIZES: **S-3XL** WEIGHT: **204 G** (Large)



BODY PAINT WOMEN TRI TOP 43 083

One-piece construction eliminates seams for less chafing.
2 Pockets with fairing flaps to eliminate drag in swim and bike legs.
Full-length YKK® zipper.
Unlined—made to be worn with your favorite sports bra.

SIZES: **XS-XL** WEIGHT: **95 G** (Large)



BODY PAINT WOMEN SINGLET 43 084

One-piece construction eliminates seams.
Race-day minimalism reduces drag in water and bike legs.
Compressive support for run when used with sports bra.
Unlined—made to be worn with your favorite sports bra.

SIZES: **XS-XL** WEIGHT: **56 G** (Large)



BODY PAINT WOMEN TRI SHORT 43 085

One-piece construction eliminates seams.
Integrated gripper elastic for perfect comfort and support in swim, bike and run.
Internal pocket for gel, keys or whatever.
KISS TRI seat pad is optimized for aero-bar position on the bike, yet practically disappears during the swim and run.

SIZES: **XS-XL** WEIGHT: **101 G** (Large)



RACE DAY



RACE DAY T-SHIRT 43 110

Choose from 2 logo sizes
Available in Black, White, or Anthracite
60% cotton / 40% Polyester

SIZES: **S-3XL**



RACE DAY POLO 43 111

Available in Black or White
Includes woven scorpion logo on front and embroidered Castelli wordmark on back
2-button rib-knit collar
95% cotton / 5% Elastane

SIZES: **S-3XL**



RACE DAY HOODIE 43 112

Includes woven scorpion logos on front/back and embroidered Castelli wordmark on sleeve
Drawcord hood
Rib-knit cuffs and waistband
65% cotton / 35% Polyester

SIZES: **S-3XL**



RACE DAY JACKET 43 113

Stretch-woven soft shell jacket with fleece lining
95% nylon / 5% elastane
Elastic drawcord at waist
Zippered left chest pocket

SIZES: **S-3XL**



RACE DAY LIBERO SHORT 43 114

Includes woven scorpion patch on front and embroidered castelli wordmark on back
Stretch nylon/spandex
Reflective piping on inner leg

SIZES: **S-3XL**



RACE DAY CORSO PANTS 43 115

Includes woven scorpion patch on front and embroidered castelli wordmark on back
Stretch nylon/spandex
Reflective piping on inner leg

SIZES: **S-3XL**



TECHNOLOGY

CASTELLI FABRIC TECHNOLOGY

Here is a brief explanation of some of the revolutionary technology behind our products.



ACTION™

A 210 gram microdenier PowerLycra® that is 80% nylon/20% Lycra® and is renowned for its complete comfort since it is completely soft on the skin, yet highly abrasion resistant.

AFFINITY LYCRA®

Our standard shorts fabric will have you screaming comfort. 190 grams of outstanding stretch and rebound with a smooth semi-matte finish.

PROSECCO 3D

Prosecco hydrophilic treatment speeds up evaporation by spreading moisture over a larger surface area within the fabric. The 3-D structure of the fabric holds the surface off of the skin, improving wicking and reducing cling, keeping you dry and comfortable.

INSTADRY SPEED FABRIC

Introduced in the custom tri collection is the instadry speed fabric, unique for breathability and elasticity for the swim, ride, and run.

THERMOFLEX

Thermoflex gives you a stretchy layer of cold weather protection. Its fleecy inside traps a layer of warm air next to your skin, while its high stretch gives you an aerodynamic fit.

WARMER™

Warmer is more than a name, it's exactly what the fabric delivers during workouts. Its fleecy inside keeps you warm, while 100% polyester fibers quickly wick sweat away. It's the fabric of choice when thermal insulation is equally important as moisture management.

PROSECCO STRADA

Prosecco Strada is a major step forward in classic jersey fabric. Its controlled stretch allows designers to engineer a perfect fit. Prosecco hydrophilic treatment helps keep you dryer and more comfortable than ever before.

STRATUS WITH PROSECCO

A dual layer 100% polyester fabric which uses a multifilament inner layer to transport moisture to the microfiber outer layer for maximum evaporation.

VELOCITY DRY WITH PROSECCO

A breathable, lightweight fabric with a clean stretch fit and a smooth face to reduce boundary layer drag.

WINDSTOPPER® CORSA

This 4-way stretch Windstopper® fabric is extremely lightweight and offers a stretchy, breathable, windproof outer shell. As the fabric is also water repellent the garments offer ideal protection for intense aerobic activities in cool weather.

WINDSTOPPER®

This lightweight and compact Windstopper® fabric combines excellent breathability and a soft surface finish to make it feel comfortable next to your skin and reduce wind noise. It's so light you'll want to have it with you on every ride.

PROGETTO X²

Maximum technology for supreme comfort. Constructed in two components, each dedicated to a specific purpose, that together create the most comfortable seat pad on the planet.

1. SKIN CARE LAYER

A four-way stretch, microdenier, seamless, bacteriostatic layer made to adapt to the shape of your body and saddle without any folds in the fabric. Air flows right into the surface fabric to aid evaporation.



2. SEAMLESS INTEGRATED TECHNOLOGY (S.I.T.) CUSHIONING LAYER

Multi-density foam with infinitely variable thickness. The thickness of the pad is engineered to place the padding where you need it most for maximum comfort.

3. VISCOUS COMFORT INSERTS

Perforated viscous padding is added under the highly sensitive ischial and perineum pressure areas.

KISS³

THE KISS³ SEAT PAD AIMS TO INCORPORATE AS MANY OF THE FEATURES AND COMFORT AS OUR TOP-OF-THE-LINE PROGETTO X² SEAT PAD BUT AT A MORE AFFORDABLE PRICE.

1. SEAMLESS SKIN CARE LAYER

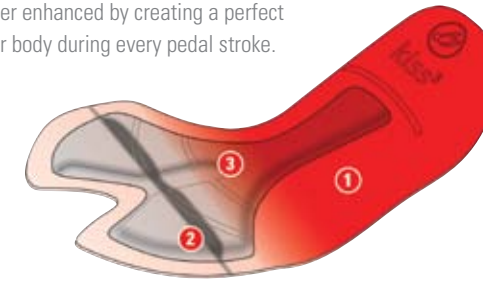
A super soft, brushed microfiber top that maximizes comfort and fit. Seamlessly engineered to eliminate chafing and abrasion. Flexible to move with you. Bacteriostatic treatment to avoid saddle sores and infection.

2. CONTINUOUSLY VARIABLE THICKNESS

Dual density and infinitely variable thickness gives you the perfect cushioning for every part of the pad. Maximum thickness and density in the ischial zone, tapering to moderate thickness in the perineum, and minimum thickness at the perimeter.

3. ANATOMICAL SHAPE

Comfort is further enhanced by creating a perfect interface to your body during every pedal stroke.



MEN



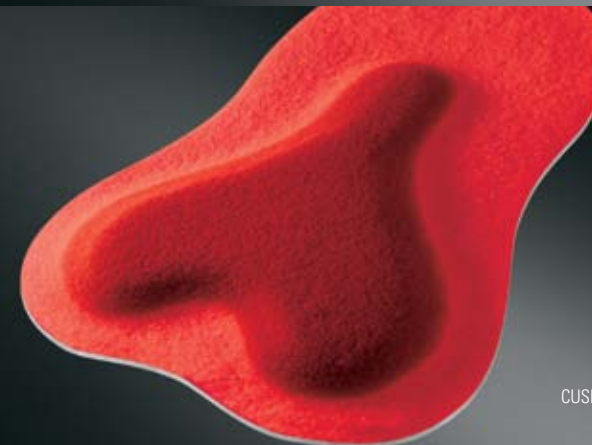
WOMEN



UNISEX



SKINCARE LAYER



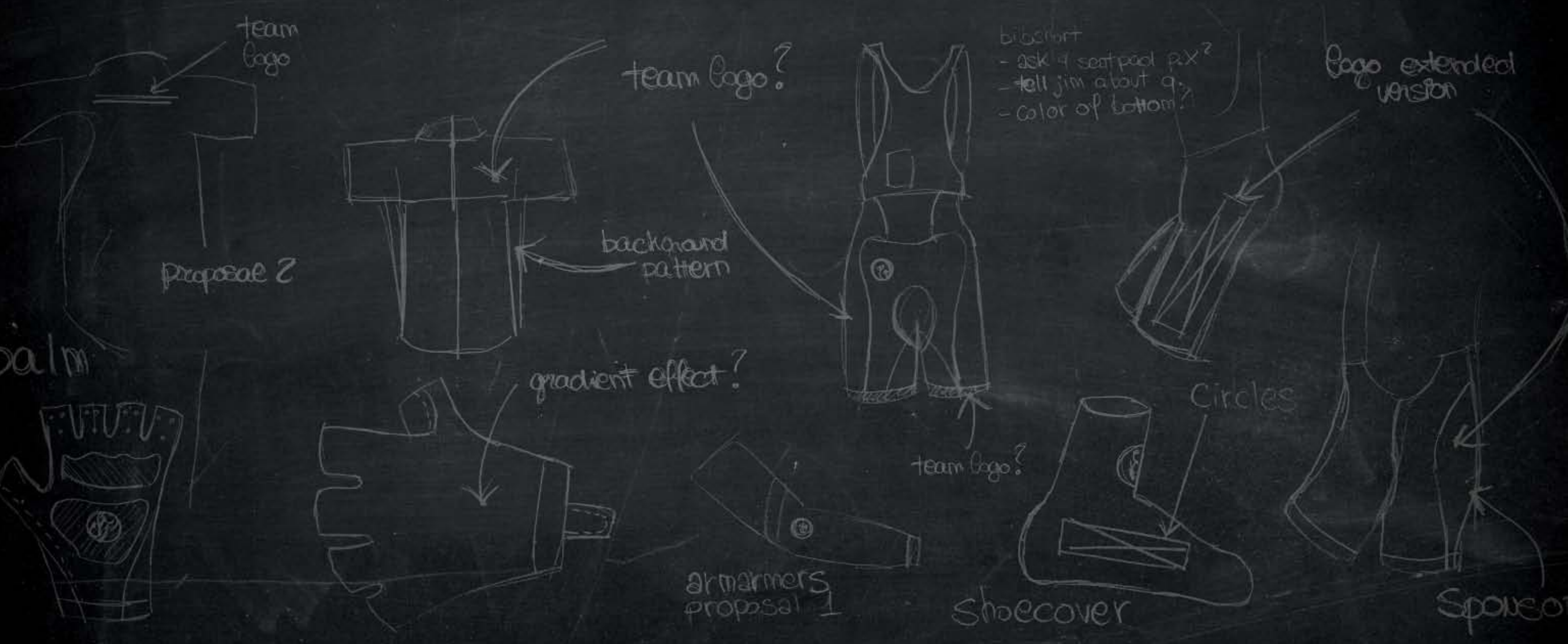
CUSHIONING LAYER

KISS^{TRI}

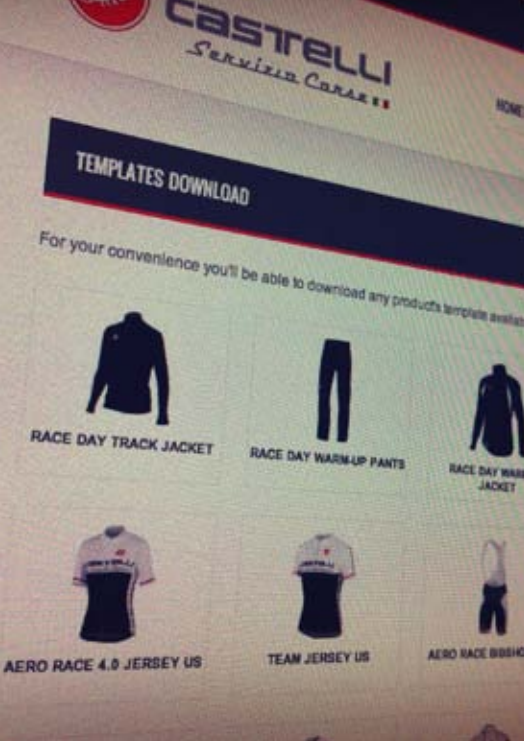
SEAMLESS WITH VARIABLE THICKNESS

MULTI-DENSITY KISS TRI-PAD FOAM IS OPTIMIZED FOR AEROBAR POSITION ON THE BIKE, AND PRACTICALLY DISAPPEARS DURING THE SWIM AND RUN.

We've engineered a way to completely eliminate seams next to the part of the body that is subject to chafing or abrasion. The highly elastic and soft fabric on the skin-care layer is lined with 3mm of soft foam for additional comfort while the highly elastic fabric provides total freedom of movement with minimum bulk and is fast drying.



DESIGN YOUR OWN KIT



ART SUBMISSION PROCEDURES

To service the design needs of your team in a timely and efficient manner, the Castelli design department asks that the following guidelines be carefully reviewed when preparing artwork for submission.

DESIGN REVIEW

Whether you have a design that is transferring over from a previous vendor or a completely new look, we need to review your files before we begin working on them. Within a few days we will provide you with feedback regarding the usability of logos, color, and the execution of your design.

DESIGN REQUEST

The following requirements need to be met before our design staff can begin working on your project:

- The complete line plan of styles that your team intends to order needs to be provided to our sales staff.
- Completed designs prepared on Castelli templates need to be submitted with your quote request.
- All logos need to be provided in vector format. For every logo not supplied in vector-graphic format, a small fee will be incurred. Vector formats include: (.ai) (.eps) (.pdf) (.svg).
- By providing us with reference images, we will be better able to execute the design that is desired.

DESIGN TEMPLATES

Artwork and design should be completed using Castelli design templates, which are available for download on our website (www.serviziocorse.com/en/download-templates/)

If you have artwork from a previous supplier, please have your designer transfer it to the current Castelli design template for the styles you have on order.

Additional guidelines for using our design templates are as follows:

- Logos and graphic elements cannot be placed across seams. These design elements will not line up on the finished product.
- Due to our branding requirements, the red Castelli scorpion logo must be present on all pieces. Please see our design templates for scorpion placement.
- Designs need to be provided on an un-modified Castelli design template.
- Our design department prefers files to be submitted as .pdfs saved with Adobe Illustrator CS4, CS5 and CS6.

* Art placement on all design templates is approximate in position and scale. The Castelli design department makes every effort to match the provided line art to the finished product.

LOGO PLACEMENT

Our design department requires team logos, sponsor logos, and other design elements to be submitted in vector format. We also request that you include copies of these logos in original, unaltered form. Fonts used in your artwork should be converted to outlines using design software.

WHAT IS VECTOR FORMAT?

Vector format is a file type that allows logos and artwork to be scaled to any size. One of the most common programs that creates vector format artwork is Adobe Illustrator. Files created with this program should have one of the following file extensions: (.ai) (.eps) (.pdf) (.svg).

HOW CAN I GET LOGOS IN VECTOR FORMAT?

If you are not in contact with a designer, a quick way to get a sponsor logo in vector format is to contact the sponsor company itself. The marketing department should be able to guide you to the correct file on the website or e-mail it to you directly.

- Logos taken off of websites are generally in formats that we cannot use, such as (.jpg) (.gif) (.png).
- Adobe Photoshop does not create files in vector format and should not be used by your designer.
- If a logo cannot be provided in vector format, our design department will review the provided file for usability. The option of recreating a logo will be at the discretion of the design staff.

COLOR

All colors used by our design department have a CMYK color build, so artwork should be submitted using this color build and not RGB. If your designer uses black, it should be 100% black and not a "rich black" color build.

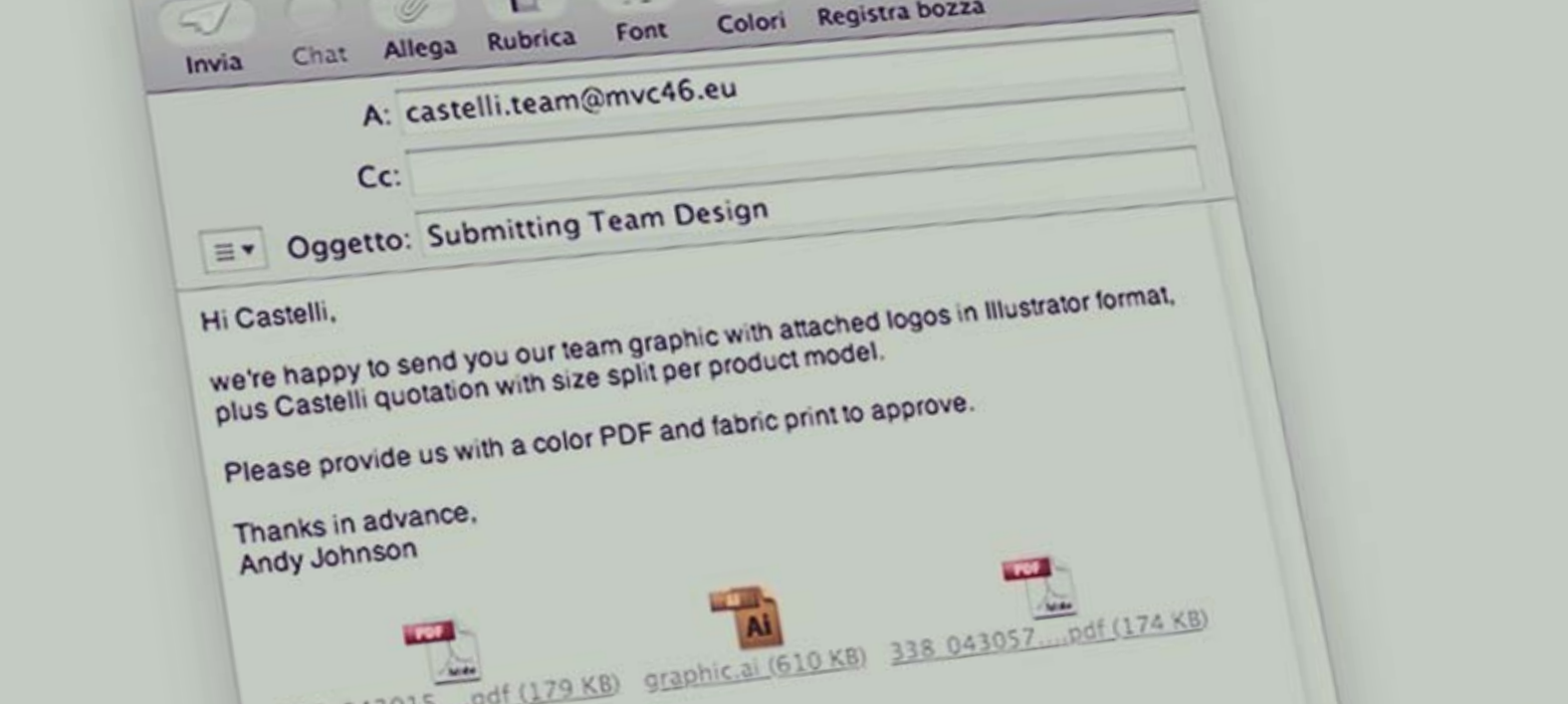
I HAVE PANTONE (PMS) COLORS. HOW DO I CONVERT THEM TO CMYK?

Castelli will match your Pantone colors with CMYK colors using our printed Pantone guide. Please note that Pantone color appearance differs from screen to print. When providing us with Pantone colors, please use a printed Pantone reference guide for the greatest accuracy.

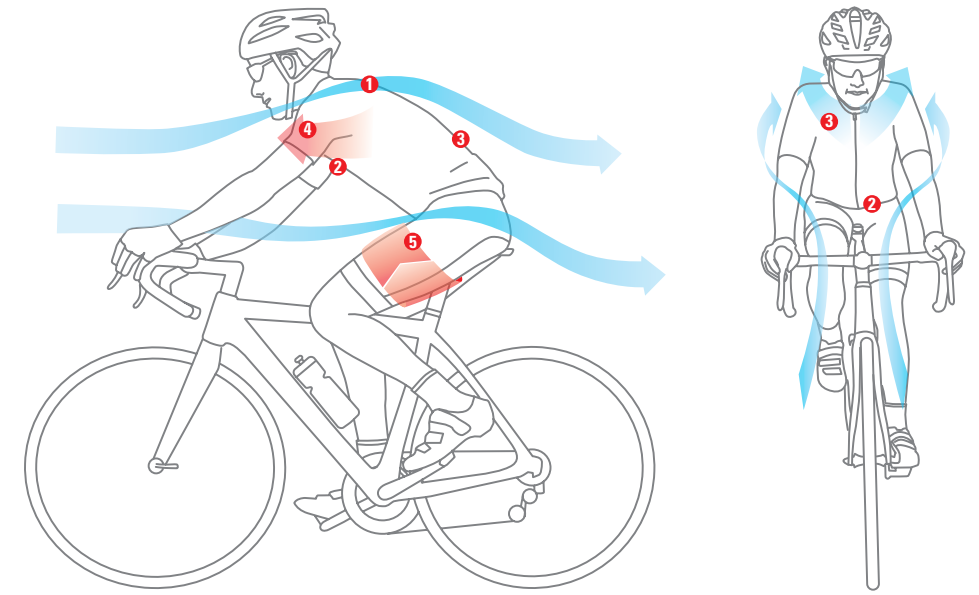
For our design department to match specific colors to your current team kit, you will need to provide us with a jersey sample to reference.

Finally, if your team requires even greater accuracy in color reproduction, a color proof can be requested for €50.00. This process takes approximately 1 week to complete, and may require longer, depending on the time in transit to your location.

*Thank you for your interest in Castelli Servizio Corse. If you have additional questions that were not addressed in this document, please contact us at castelli.team@mvc46.eu



- 1 On the bike, your Castelli jersey should fit close to the skin.
- 2 Off the bike, your Castelli jersey might feel tight across the chest and a little short in front.
- 3 Castelli Prosecco treatment helps perspiration evaporate quickly to keep you cooler and drier.
- 4 Castelli jerseys are designed with the sleeves articulated forward for maximum aerodynamic performance.
- 5 Bibshorts should fit tightly enough to support critical leg muscles through compression without inhibiting movement and constricting blood flow.



CONTACT

To request information, please contact Castelli Servizio Corse by e-mail: please contact the Castelli Office in your country (www.castelli-cycling.com/en/where/), or send your request to Castelli Servizio Corse, castelli.team@mvc46.eu or visit us at www.serviziocorse.com

GET A QUOTE

To request a quote, download and fill out the order form from serviziocorse.com with the styles we offer. Indicate quantities needed per style and submit via e-mail. Size breakdowns are helpful, but unnecessary for a quote. You will receive the requested quote shortly.

DESIGN

Completed designs prepared on Castelli templates need to be submitted with your quote request. For every logo not supplied in vector-graphic format, a small fee will be incurred. Vector formats include: .ai, .eps, and .pdf (open).

After submitting your design and quote, you will receive shortly an electronic art file of your final design. A full-size color proof printed on fabric can be ordered for an additional fee.

FIT KIT REQUEST

We will put you in contact with our representatives in your area so that you can see samples of all the pieces and check sizes, fit, and materials.

FINAL ORDER SUBMISSION

Submit your final order and you will be provided with a PDF copy to approve. This is your last opportunity to make revisions or correct errors.

DEPOSIT

Deposit equal to 30% of the total order will be requested after review of the quote in order to begin the graphic design.

PRODUCTION

Once approvals for art, color and units, and deposit money have been received production will begin. No additional changes can be made at this time. Completion time is 8 weeks from the day approvals are received.

PRODUCTION MINIMUMS

The production minimum for any item is 10 pieces. For reorders, the minimum is 10 pieces per item.

*Product information and images, as well a design templates, can be found at www.serviziocorse.com.

AT CASTELLI, WE OBSESSIVELY TEST AND REFINE TO GIVE YOU THE BEST FITTING, HIGHEST PERFORMANCE CYCLING APPAREL.

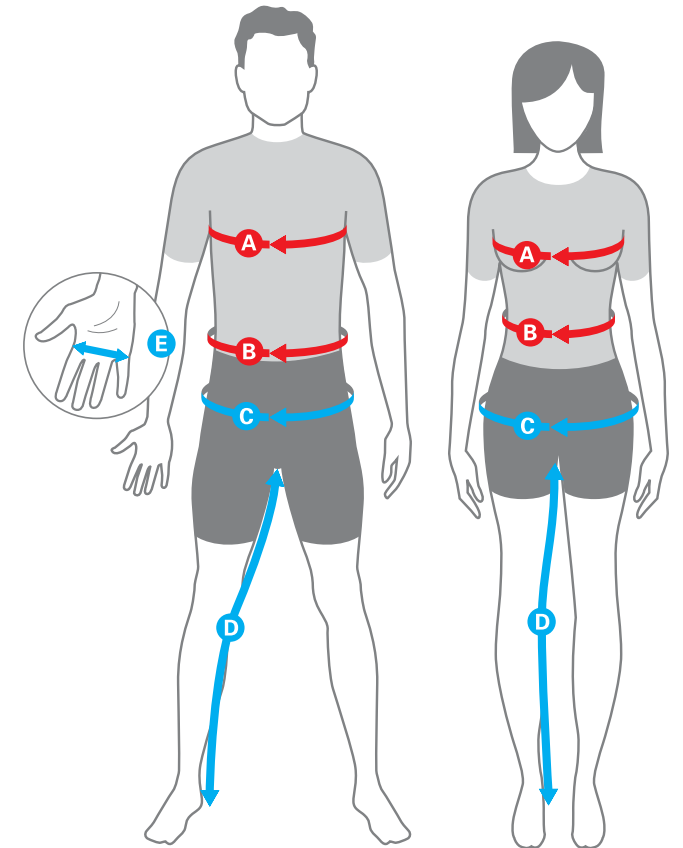
| MEN (UNISEX) | | | | | | |
|-----------------|-------|--------|--------|--------|--------|--------|
| | S | M | L | XL | 2XL | 3XL |
| A CHEST | 92 cm | 96 cm | 100 cm | 105 cm | 110 cm | 115 cm |
| B WAIST | 80 cm | 84 cm | 88 cm | 93 cm | 98 cm | 103 cm |
| C HIPS | 96 cm | 100 cm | 104 cm | 109 cm | 114 cm | 119 cm |
| D INSEAM | 81 cm | 82 cm | 83 cm | 84 cm | 85 cm | 89 cm |

| WOMEN | | | | | |
|-----------------|-------|---------|-------|---------|--------|
| | XS | S | M | L | XL |
| A CHEST | 79 cm | 84 cm | 89 cm | 94 cm | 99 cm |
| B WAIST | 63 cm | 68 cm | 73 cm | 78 cm | 83 cm |
| C HIPS | 87 cm | 92 cm | 97 cm | 102 cm | 107 cm |
| D INSEAM | 74 cm | 75,5 cm | 77 cm | 78,5 cm | 80 cm |

| SHOE COVERS - Euro Shoe size | | | | | |
|------------------------------|-------|-------|-------|-------|-------|
| | S | M | L | XL | 2XL |
| UNISEX | 39-40 | 41-42 | 43-44 | 45-46 | 47-48 |

| SOCKS - Euro Shoe size | | | |
|--------------------------|--------|-------|-------|
| | S/M | L/XL | 2XL |
| MEN'S SHOE SIZE | 35 -39 | 40-43 | 44-47 |
| WOMEN'S SHOE SIZE | 35-38 | 39-41 | |

| GLOVES | | | | | | |
|--------------|--------|--------|--------|--------|---------|---------|
| | XS | S | M | L | XL | 2XL |
| MEN | | 9.5 cm | 9.8 cm | 10 cm | 10.5 cm | 10.8 cm |
| WOMEN | 8.3 cm | 8.6 cm | 8.9 cm | 9.2 cm | 9.5 cm | |





YOU KNOW YOU'RE GETTING
AN UNFAIR ADVANTAGE